

Rynite® FR335 BK507 (PRELIMINARY)

THERMOPLASTIC POLYESTER RESIN

Rynite® FR335 BK507 is a 35% glass/mineral reinforced, flame retardant, modified polyethylene terephthalate resin.

Product information

Resin Identification	PET-GF35FR(30+16)	ISO 1043
Part Marking Code	>PET-GF35FR(30+16)<	ISO 11469

Rheological properties

Moulding shrinkage, parallel	0.3 %	ISO 294-4, 2577
Moulding shrinkage, normal	0.6 %	ISO 294-4, 2577

Typical mechanical properties

Tensile Modulus	11600 MPa	ISO 527-1/-2
Stress at break, 5mm/min	110 MPa	ISO 527-1/-2
Strain at break, 5mm/min	1.7 %	ISO 527-1/-2
Flexural Modulus	11000 MPa	ISO 178
Flexural Strength	180 MPa	ISO 178
Charpy impact strength, 23°C	30 kJ/m ²	ISO 179/1eU
Charpy notched impact strength, 23°C	8 kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -40°C	8 kJ/m ²	ISO 179/1eA
Poisson's ratio	0.33	

Thermal properties

Melting temperature, 10°C/min	248 °C	ISO 11357-1/-3
Temp. of deflection under load, 1.8 MPa	230 °C	ISO 75-1/-2
RTI, electrical, 0.75mm	155 °C	UL 746B
RTI, electrical, 3mm	155 °C	UL 746B
RTI, impact, 0.75mm	150 °C	UL 746B
RTI, impact, 3mm	150 °C	UL 746B
RTI, strength, 0.75mm	150 °C	UL 746B
RTI, strength, 3mm	150 °C	UL 746B

Flammability

Burning Behav. at thickness h	V-0 class	UL 94
Thickness tested	0.75 mm	UL 94
UL recognition	yes	UL 94
Burning Behav. 5V at thickness h	5VA class	UL 94
Thickness tested	1.5 mm	UL 94
UL recognition	yes	UL 94

